

AMENDMENTS TO THE ABSTRACT OF THE DISCLOSURE

Please enter the following Abstract of the Disclosure in the record:

A refrigerating unit comprising a suction tube and a throttling tube for refrigerant, whereby the throttling tube, at a first location on the suction tube, is inserted inside the suction tube and is joined thereto. In addition, the throttling tube and the suction tube are joined to one another at a second location on the suction tube at which outer surfaces of the throttling tube and of the suction tube touch. According to the invention, the outer surfaces of the throttling tube and of the suction tube are joined to one another at the second location by ultrasound welding. The invention also relates to a method for joining the throttling tube and the suction tube.